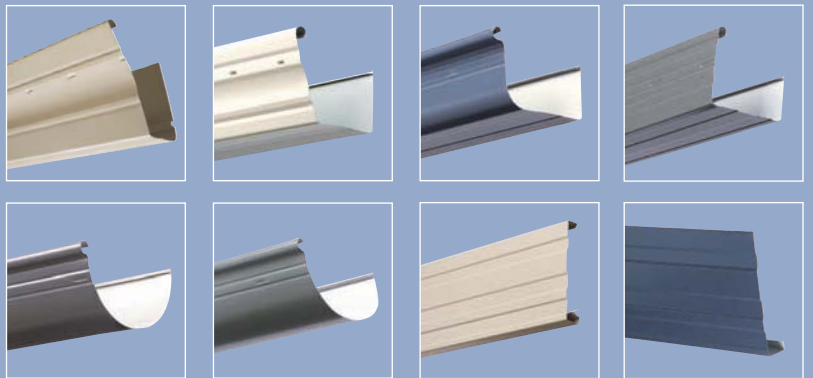




2014 PRODUCT BROCHURE



**QUALITY GUTTERING
SINCE 1953**

CONTENTS

3	CEO MESSAGE
4	DURAKOTE®
6	NU-LINE GUTTER
7	MINI-LINE GUTTER
8	HALF ROUND GUTTER
9	ROUNDLINE GUTTER
10	ACE QUAD GUTTER
11	SQUARE-LINE GUTTER
11	OLD STYLE QUAD GUTTER
12	STEEL FASCIA
12	BARGE SOAKER
13	FASCIA COVER
13	VALLEY
14	100 X 50MM & 100 X 75MM ROLLFORM DOWNPIPE
15	90MM ROUND DOWNPIPE
15	RAINWATER HEADS & LEAFGUARDS
16	ACCESSORIES & COMPATABILITY
17	DIMENSIONS
18	PREMIUM PRODUCTS
21	ACE COLOUR RANGE
22	ACE PLUMBING SUPPLIES

CEO MESSAGE

MR DON ANDERSON CEO OF ACE GUTTERS PTY LTD

For over 60 years Ace Gutters has maintained a reputation as a manufacturer of the highest quality rainwater products.

Established in 1953 our philosophy has been to adapt and evolve within a changing marketplace, through product innovation and design, manufacturing techniques and technological advancements.

To this end Ace Gutters recently undertook the significant capital investment of purchasing a state of the art Bronx International Continuous Coil Coating Line.

This Continuous Coil Coating Line located at our head office at Mortdale NSW has allowed Ace Gutters to design and introduce to the marketplace a new pre painted steel product called **DURAKOTE®** a product that we believe will set a new industry benchmark and that has been specifically designed for the rainwater products industry.

DURAKOTE® is supported by a Rainwater Products Warranty of 20 years.

Ace Gutters are also proud to announce that **DURAKOTE®** has been endorsed and licensed by the Australian Made Campaign as being AUSTRALIAN MADE & OWNED.

Ace Gutters can now ensure a quality process from the painting of our steel, to the slitting of coil, rollforming of our rainwater products, powder coating of our fittings, storage and transportation of our finished product.

In summary Ace Gutters now offer the market a new and improved pre painted steel product which is fully supported with the relevant technical data, product specification sheets and individual product warranties

Ace Gutters remain at the forefront of the rainwater products industry and will continue to look at new and innovative ways of meeting and exceeding market expectations.

Don Anderson
CEO





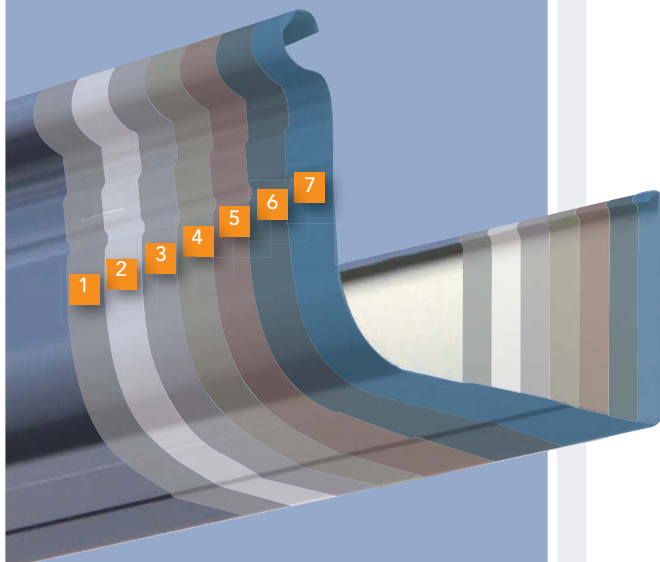
DURA KOTE® is a painted steel product that has been designed specifically for the rainwater products industry.

DURA KOTE® is a highly durable painted steel product offering superior corrosion resistance, allowing it to withstand Australia's harsh weather conditions.

For this reason DURA KOTE® is supported by a 20 year Rainwater Products Warranty, covering gutter, fascia and downpipe.

DURA KOTE® SUBSTRATE

- 1 Backing Coat (Nominal 6 µm)
- 2 Corrosion Resistant Primer
- 3 Corrosion Resistant coating
- 4 AluZinc (Aluminium Zinc Alloy Coated Steel) AZ165
- 5 Corrosion Resistant Coating
- 6 Corrosion Resistant Primer (Nominal 5µm)
- 7 Finish Coat (Nominal 20µm)



THE SUBSTRATE

DURA KOTE® is manufactured from the world's most recognised steel substrate Aluzinc (Al-Zn 55%), a substrate that complies with the Standard ASTM A792M.

Aluzinc is a substrate that was developed in America during the 1960's by a company called Bethlehem Steel.

Their research focused on the range of aluminium/zinc binary alloys and its effects on corrosion resistance when applied to steel.

Both laboratory and long term outdoor exposure tests showed that the alloy which gives optimum corrosion resistance is 55% aluminium, 43.4% zinc and 1.6% silicon.

THE PAINT FINISH

DURA KOTE® also offers a superior paint finish, using a high quality polyester paint with an oven baked finish that resists peeling and flaking.

This allows Ace to guarantee to its customers a product that not only offers a modern and fresh look to a home, but also a product that will last for many years to come.

Utilising state of the art paint technology DURA KOTE® paint finish has been designed to meet Australian Standard AS2728.



ACE GUTTERS IS PROUD TO INTRODUCE TO THE AUSTRALIAN
RAINWATER PRODUCTS INDUSTRY **DURAKOTE®**.

OUR COLOUR CHOICE

DURAKOTE® is available in a wide variety of colours, and will match any steel roofing colour available in the marketplace today.

Due to **DURAKOTE®** advanced coating system and superior grade substrate (AZ165) Ace Products are compatible with any painted steel roof.

PROVEN EXPERIENCE

With over 60 years experience in the rainwater products industry, specialising in the manufacturing of gutters, fascia, downpipes, accessories and with continual improvement in manufacturing techniques, product innovation, research and development you can be confident **DURAKOTE®** is a product that "we believe will set a new industry benchmark."

AUSTRALIAN MADE & OWNED

Established since 1953 Ace Gutters is a wholly owned Australian company.

From our manufacturing plants in NSW & Victoria, we control the entire production process. This includes painting, slitting, rollforming, die casting, powder coating, storing and transporting our products.

For these reasons we have gained the recognition and support of the Australian Made Campaign and are proud to exhibit and promote the Australian Made & Owned logo on gutter, downpipe, fascia, fascia cover, barge soaker and valley produced by **DURAKOTE®**.

You the customer can be proud to have purchased a product from an Australian owned business that has for many years utilised the skills and experience of the local community.



Choose Ace products made from **DURAKOTE®** and you will know that you are making a wise investment, purchasing a high quality Australian made product backed with an Ace Gutters 20 year warranty.

INCOMPATIBLE METALS

To avoid any corrosion please avoid using incompatible metals Copper and Lead with **DURAKOTE®**.

Copper pipes and lead flashings should not come in direct contact with **DURAKOTE®** or Aluzinc at any time.

Fixings made of Stainless Steel and fixings containing copper should also not be used with **DURAKOTE®** or Aluzinc.

PROTECTIVE PLASTIC FILM

DURAKOTE® is protected with a protective polyethylene strippable film to ensure your product is protected during the manufacturing & distribution process. The film is easily removable & manufactured from recyclable material.

This protective film must be removed prior to installation and to ensure that the protective film is easily removed please endeavour to ensure that the product is not left in direct sunlight or heat during the warmer months.

INSTALLATION CLEANING

Please ensure after installation, that all deposits of swarf and metal particles from self drilling screws, rivets, nails be swept away and washed from the gutter, roof at the end of each day. If you fail to do so it will void the warranty.

No responsibility will be taken if **DURAKOTE®** comes into contact with Acid when cleaning brickwork. Please advise acid wash contractors to wash off and rinse with clean water all gutter, fascia & downpipes. Product warranties are void if corrosion occurs as a result of contamination.



NSW • ACT • VICTORIA

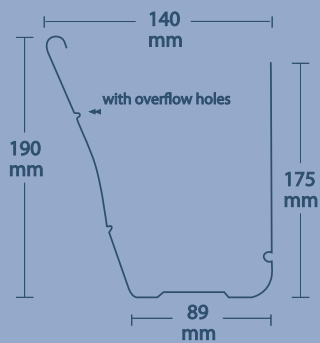
NU-LINE DURAKOTE® 80% GLOSS

White, Brown, Heritage Red, Smooth Cream,
Slate Grey, Iron Grey.

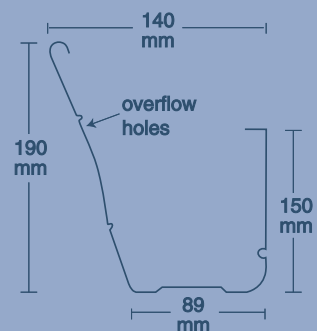
NU-LINE PLAIN

Slotted Only

DIMENSIONS NU-LINE



NU-LINE METAL ROOF



NU-LINE

FLOW RATE:

Volume in 1m length 5 litres / second.
12.6 litres measured to overflow holes.



EXTERNAL 90° ANGLE



INTERNAL 90° ANGLE

N.B: We recommend that plain angles be painted prior to installation



STRAIGHT JOINER



NO 1 EXTERNAL BRACKET



CONCEALED BRACKET



STOP END



BEAD & RAFTER BRACKET



METAL ROOF BRACKET



LEAFGUARD

N.B Leafguard requires some degree of
maintenance after installation.



MINI-LINE

FLOW RATE:

Volume in 1m length 2.5 litres / second.
7.3 litres measured to overflow holes.



NSW • ACT • VICTORIA

MINI-LINE DURAKOTE® 80% GLOSS

White, Brown, Heritage Red, Smooth Cream, Merino,
Jasmin Brown, Slate Grey, Iron Grey.

MINI-LINE DURAKOTE® 25% GLOSS

Ebony, Rivergum, Monolith

MINI-LINE PLAIN

Slotted Only



EXTERNAL 90° ANGLE



INTERNAL 90° ANGLE



EXTERNAL 45° ANGLE

N.B: We recommend that plain angles be painted prior to installation



INTERNAL 45° ANGLE



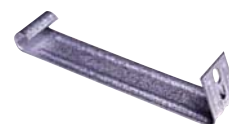
EXTERNAL BRACKET
(PAINTED)



OVERSTRAP BRACKET



STOP END



CONCEALED BRACKET



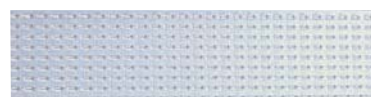
METAL FASCIA SUSPENSION CLIP



TIMBER SUSPENSION CLIP



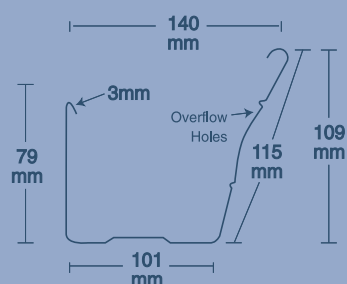
MINI-LINE ERECTION BRACKET



LEAFGUARD

N.B Leafguard requires some degree of
maintenance after installation.

DIMENSIONS MINI-LINE





HALF ROUND

FLOW RATE:

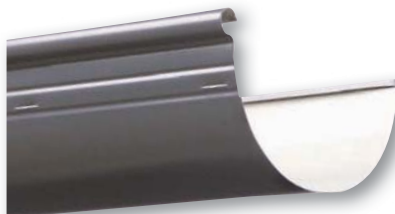
Volume in 1m length with overflow holes

1.5 litres / second.

2.5 litres / second without overflow holes.

6.48 litres measured to overflow holes.

7.16 litres measured to back of gutter.



NSW • ACT • VICTORIA

HALF ROUND DURAKOTE® 80% GLOSS

Available Slotted or Unslotted.

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey.

HALF ROUND DURAKOTE® 25% GLOSS

Available Slotted or Unslotted.

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Caulfield Green, Monolith, Ebony, Territory, Coventry, Gulf, Manteal, Basal, Wallaroo.

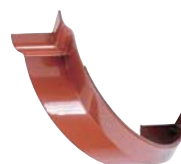
HALF ROUND PLAIN

Available Slotted & Unslotted

Custom Cut Only



EXTERNAL 90° ANGLE



INTERNAL 90° ANGLE



EXTERNAL 45° ANGLE

N.B: We recommend that plain angles be painted prior to installation



INTERNAL 45° ANGLE



EXTERNAL BRACKET
(COLOUR SCREWS SUPPLIED)



ANGLE CUTTING TEMPLATE
(SUPPLIED WITH ORDER)



STOP END



LEAFGUARD

N.B Leafguard requires some degree of maintenance after installation.



HALF ROUND OVERFLOW NOZZLE
90MM/100x50MM/100x75MM



90MM ROUND NOZZLE

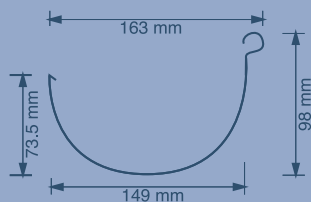


100 x 50MM NOZZLE



100 x 75MM NOZZLE

DIMENSIONS HALF ROUND GUTTER





ROUNDLINE

FLOW RATE:

Volume in 1m length with overflow holes

1.5 litres / second.

2.5 litres / second without overflow holes.

6.32 litres measured to overflow holes.

7 litres measured to back of gutter.



NSW • ACT • VICTORIA

ROUNDLINE DURAKOTE® 80% GLOSS

Available Slotted or Unslotted.

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey.

ROUNDLINE DURAKOTE® 25% GLOSS

Available Slotted or Unslotted.

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Caulfield Green, Monolith, Ebony, Territory, Coventry, Gulf, Manteal, Basal, Wallaroo.

ROUNDLINE PLAIN

Available Slotted & Unslotted

Custom Cut Only



EXTERNAL 90° ANGLE

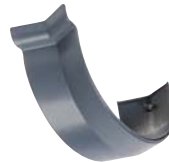


INTERNAL 90° ANGLE



EXTERNAL 45° ANGLE

N.B: We recommend that plain angles be painted prior to installation



INTERNAL 45° ANGLE



CONCEALED
SUSPENSION BRACKET



OVERSTRAP BRACKET



TIMBER FASCIA SUSPENSION
CLIP



STOP END



METAL FASCIA
SUSPENSION CLIP



90MM ROUND NOZZLE



100 x 50MM NOZZLE



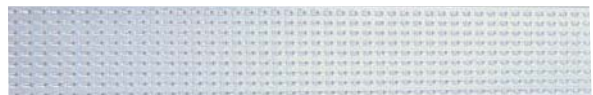
100 x 75MM NOZZLE



ROUND OVERFLOW NOZZLE
90MM/100x50MM/100x75MM



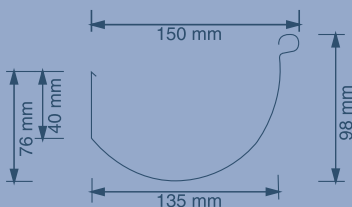
ANGLE CUTTING TEMPLATE
(SUPPLIED WITH ORDER)



LEAFGUARD FOR ROUNDLINE

N.B Leafguard requires some degree of maintenance after installation.

DIMENSIONS ROUNDLINE GUTTER





NSW • ACT • VICTORIA

ACE QUAD 115MM DURAKOTE® 80% GLOSS

Available Slotted or Unslotted.

Hunter Red, White, Federation Green, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey.

ACE QUAD DURAKOTE® 25% GLOSS

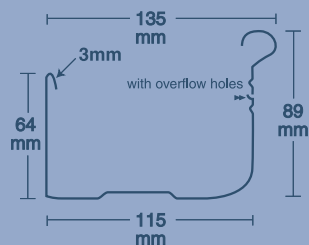
Available Slotted or Unslotted.

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Tuscan Red, Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Rivergum, Caulfield Green, Monolith, Ebony, Territory, Coventry, Gulf, Manteal, Basal, Wallaroo.

ACE QUAD 115MM PLAIN

Available Slotted & Unslotted

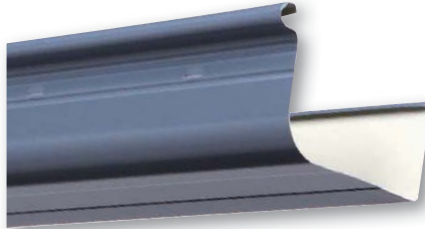
DIMENSIONS ACE QUAD GUTTER



ACE QUAD

FLOW RATE:

Volume in 1m length 1.5 litres / second.
6.2 litres measured to overflow holes.



EXTERNAL 90° ANGLE



INTERNAL 90° ANGLE



EXTERNAL 45° ANGLE



INTERNAL 45° ANGLE



EXTERNAL BRACKET



RIGHT & LEFT HAND
RETURN STOP END



STOP END



CONCEALED
SUSPENSION BRACKET



OVERSTRAP
BRACKET



CONCEALED BRACKET



TIMBER SUSPENSION
CLIP



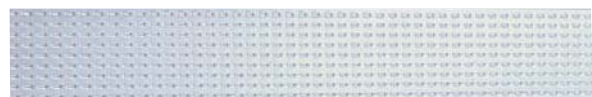
QUAD OVERFLOW NOZZLE



METAL FASCIA
SUSPENSION CLIP



ERECTION BRACKET



LEAFGUARD

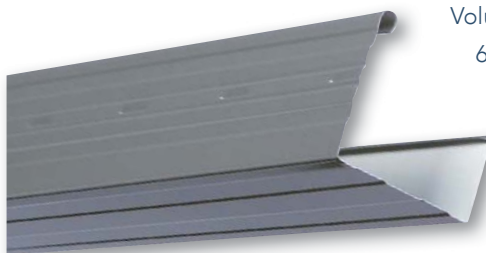
N.B Leafguard requires some degree of maintenance after installation.



SQUARE-LINE

FLOW RATE:

Volume in 1m length 1.5 litres / second.
6.4 litres measured to overflow holes.



NSW • ACT • VICTORIA

SQUARE-LINE DURAKOTE® 80% GLOSS

White, Brown, Heritage Red, Smooth Cream, Merino,
Jasmin Brown, Slate Grey, Iron Grey.

SQUARE-LINE DURAKOTE® 25% GLOSS

Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Rivergum,
Caulfield Green, Monolith, Ebony, Mountain Blue, Territory, Coventry,
Gulf, Manteal, Basal, Wallaroo.

SQUARE-LINE PLAIN

Available Slotted Only

OLD STYLE QUAD DURAKOTE®

All Ace Colours. (NSW & ACT only)

Available in Classic & Exclusive Colours 80% only
Unslotted Only

OLD STYLE QUAD PLAIN (NSW & ACT only)

Available Unslotted Only



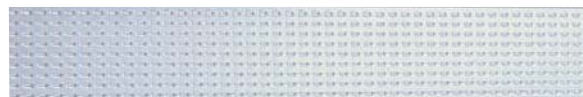
CONCEALED OVERSTRAP



STOP END



CONCEALED
SUSPENSION BRACKET



LEAFGUARD

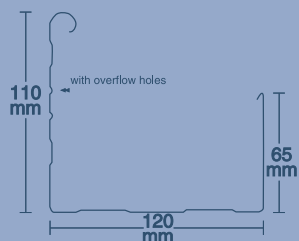
N.B Leafguard requires some degree of maintenance after installation.

OLD STYLE QUAD

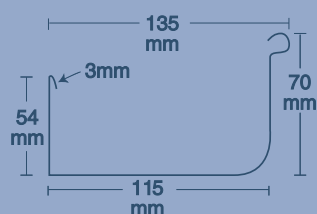
Only available in NSW & ACT.



DIMENSIONS SQUARE-LINE



OLD STYLE QUAD GUTTER



EXTERNAL 90°
ANGLE



STOP END

N.B: We recommend that plain angles be painted prior to installation



INTERNAL 90° ANGLE



EXTERNAL BRACKET



CONCEALED BRACKET

N.B: Ace Quad Brackets can be used with Old Style Quad except for external brackets



NSW • ACT • VICTORIA

STEEL FASCIA DURAKOTE® 25% GLOSS

White, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Caulfield Green, Monolith, Ebony, Basal, Territory, Wallaroo, Gulf, Manteal, Coventry.

STEEL FASCIA PLAIN - Custom Cut Only

BARGE SOAKER DURAKOTE® 80% GLOSS

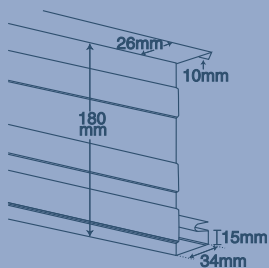
Hunter Red, White, Federation Green, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey.

BARGE SOAKER DURAKOTE® 25% GLOSS

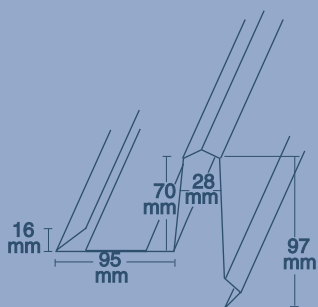
Tuscan Red, Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Rivergum, Caulfield Green, Monolith, Ebony, Basal, Territory, Wallaroo, Gulf, Manteal, Coventry.

BARGE SOAKER PLAIN

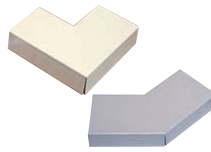
DIMENSIONS STEEL FASCIA



BARGE SOAKER



STEEL FASCIA



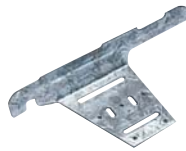
90° & 45°
INTERNAL ANGLES



INTERNAL
STRAIGHT JOINER



BARGE MOULDS



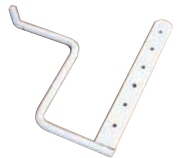
90° BARGE
RAFTER BRACKET



EXTERNAL 45°
ANGLE



EXTERNAL 90°
ANGLE



ERECTION BRACKET



BARGE APEX COVER



METAL FASCIA
SUSPENSION CLIP



BARGE RAFTER BRACKET



45° HIP RAFTER
BRACKET



STANDARD RAFTER
BRACKET



STEEL FRAME BRACKET

BARGE SOAKER





FASCIA COVER



NSW • ACT • VICTORIA

FASCIA COVER DURAKOTE® 25%

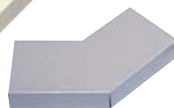
White, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Caulfield Green, Monolith, Ebony, Basal, Territory, Wallaroo, Gulf, Manteal, Coventry.

VALLEY DURAKOTE®

Tuscan Red, Slate Grey, Ebony, Monolith.

VALLEY PLAIN

STEEL FASCIA ANGLES MAY BE USED ON FASCIA COVER



90° & 45° INTERNAL ANGLES



EXTERNAL 90° ANGLE

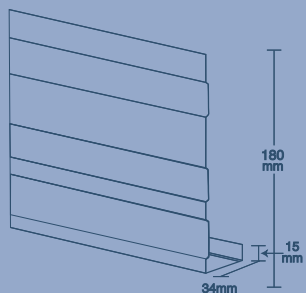


INTERNAL STRAIGHT JOINER

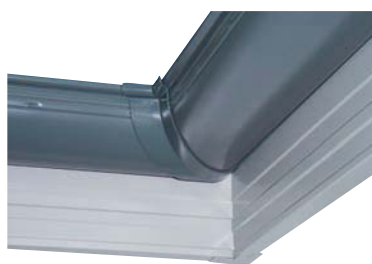
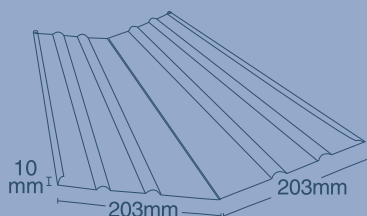


EXTERNAL 45° ANGLE

DIMENSIONS FASCIA COVER



VALLEY

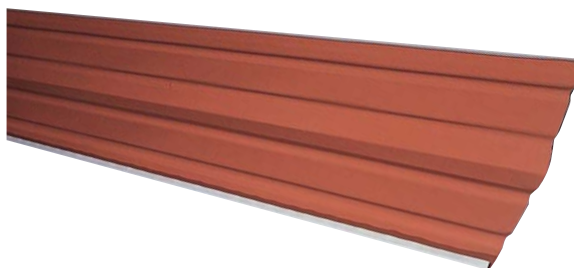


INTERNAL 90° ANGLE ON FASCIA COVER



FOLDED FASCIA COVER

VALLEY





NSW • ACT • VICTORIA

100 x 50MM & 100 x 75MM ROLLFORM DOWNSPIRE **DURAKOTE®** 80% GLOSS

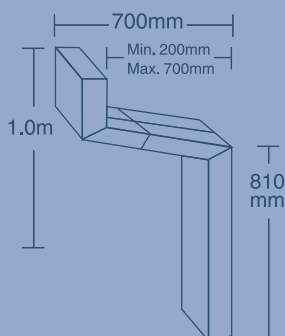
Hunter Red, White, Federation Green, Brown, Heritage Red,
Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey.

100 x 50MM & 100 x 75MM ROLLFORM DOWNSPIRE **DURAKOTE®** 25% GLOSS

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey,
Iron Grey, Mountain Blue, Tuscan Red, Dusk, Off White, Birch, Gull Grey,
Armour Grey, Mist Green, Rivergum, Caulfield Green, Monolith, Ebony,
Basal, Territory, Wallaroo, Gulf, Manteal, Coventry.

100 x 50MM & 100 x 75MM ROLLFORM DOWNSPIRE PLAIN

DIMENSIONS ROLLFORM OFFSET ADJUSTABLE



ROLLFORM DOWNSPIRE

100 x 50MM



FLOW RATE:

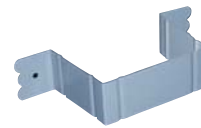
100 x 50mm

Volume in 1.8m length 9 litres.

Flow Capacity 3.5 litres per second.



100 x 50MM NOZZLE



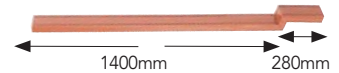
100 x 50MM ROLLFORM
ASTRAGAL



100 x 50MM ROLLFORM
OFFSET ADJUSTABLE



100 x 50MM OFFSET



GARAGE OFFSET - VIC ONLY

NB: We recommend that plain fittings be painted prior to installation.

ROLLFORM DOWNSPIRE

100 x 75MM

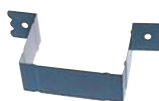


FLOW RATE:

100 x 75mm

Volume in 1.8m length 13.5 litres.

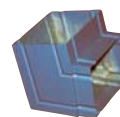
Flow Capacity 4.4 litres per second.



100 x 75MM
ROLLFORM ASTRAGAL



100 x 75MM
NOZZLE

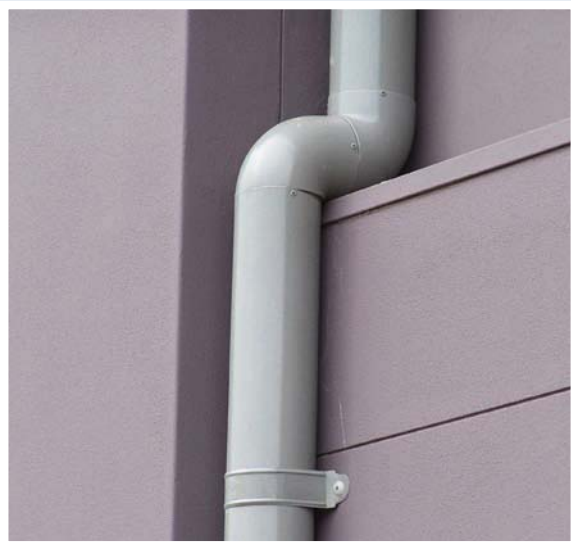


100 x 75MM
OFFSET



100 x 75MM
ROLLFORM OFFSET

NB: We recommend that plain fittings be painted prior to installation.



90MM ROUND DOWNPIPE



FLOW RATE:

90mm Round Downpipe
Volume in 1.8m length 11.44 litres.
Flow Capacity of 90mm 4.2 litres per second.

NSW • ACT • VICTORIA

90MM ROUND DOWNPIPE DURAKOTE® 80% GLOSS

Hunter Red, White, Federation Green, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey.

90MM ROUND DURAKOTE® 25% GLOSS

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Caulfield Green, Monolith, Ebony, Basal, Territory, Wallaroo, Gulf, Manteal, Coventry.

90MM ROUND DOWNPIPE PLAIN



90MM JOINER



ASTRAGAL



90MM NOZZLE



82° OFFSET



45° OFFSET



17° OFFSET

NB: We recommend that plain fittings be painted prior to installation.

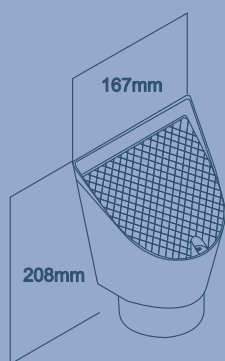
RAINWATER HEADS & LEAFGUARDS

LEAFGUARD PAINTED 25% GLOSS & PLAIN

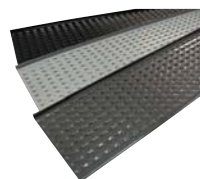
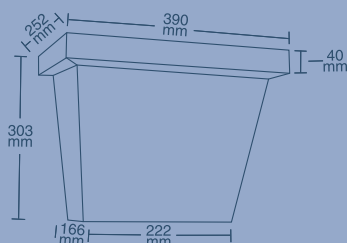
Slate Grey, Mountain Blue, Ebony.

ACE LEAF DIVERTER® & RAINWATER HEADS. All Ace Colours & Plain.

DIMENSIONS ACE LEAF DIVERTER®



RAINWATER HEAD



LEAFGUARD



RAINWATER HEAD



100 X 50MM
ACE LEAF DIVERTER®



90MM
ACE LEAF DIVERTER®



100 X 75MM
ACE LEAF DIVERTER®

NB: We recommend that accessories be painted prior to installation.

ACCESSORIES



25MM RAFTER
SCREW



SELF DRILLING
SCREW



NAIL HOLDER



40MM TWIST NAIL



6.5mm x 40mm
5mm x 25mm

NAIL PLUGS



1/8 POP RIVETS



200MM PHILIPS DRIVER BITS



150g TOUCH-UP PAINT
SPRAY CANS



SILICONE SEALER &
SILICON GUN



MEASURING TAPE



PRO SNIPS - LEFT, RIGHT
& STRAIGHT CUT



POP RIVET GUN



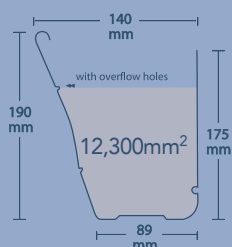
T-SOCKET SPANNER

COMPATABILITY OF DIRECT CONTACT BETWEEN METALS AND ALLOYS

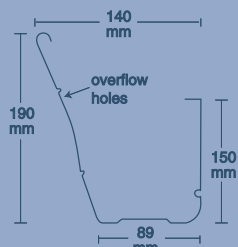
ACCESSORY FASTENER MATERIAL	CLADDING MATERIAL		
	Zinc aluminium coated (plain steel)	Painted	Ultra
STAINLESS STEEL	No	No	No
ZINC ALUMINIUM COATED STEEL	Yes	Yes	Yes
ALUMINIUM	Yes	Yes	Yes
COPPER & BRASS	No	No	No
LEAD	No	No	No

DIMENSIONS OF OUR PRODUCTS

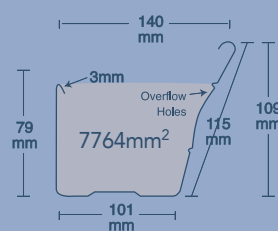
NU-LINE



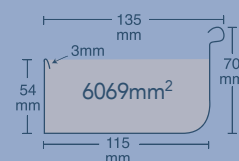
NU-LINE METAL ROOF



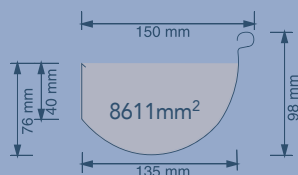
MINI-LINE



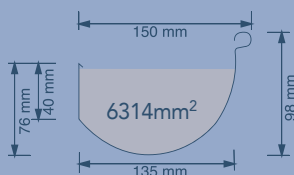
OLD STYLE QUAD



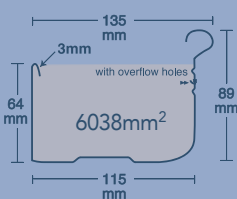
ROUNDLINE UNSLOTTED



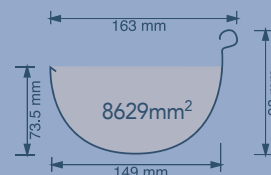
ROUNDLINE SLOTTED



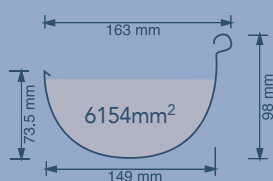
ACE QUAD



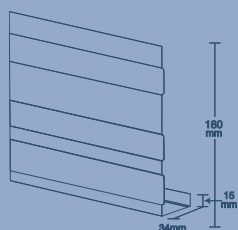
HALF ROUND UNSLOTTED



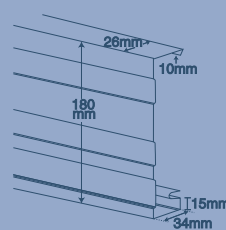
HALF ROUND SLOTTED



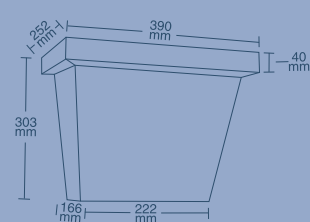
FASCIA COVER



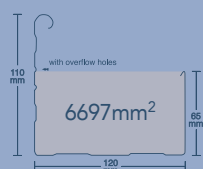
STEEL FASCIA



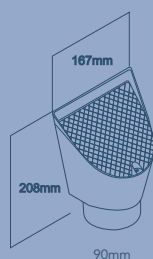
RAINWATER HEAD



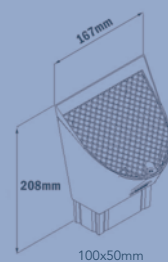
SQUARE-LINE



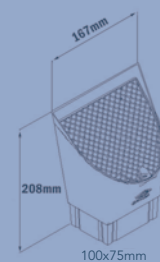
LEAF DIVERTER 90MM



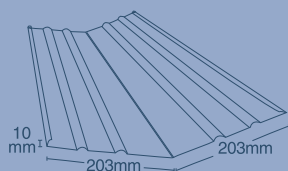
LEAF DIVERTER 100 X 50MM



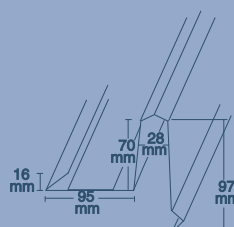
LEAF DIVERTER 100 X 75MM



VALLEY



BARGE SOAKER





PREMIUM PRODUCTS

Severe Coastal and Industrial Environments can have corrosive effects on buildings. That's why Ace Gutters now manufactures Premium Products from **DURAKOTE®** Ultra-Coastal Steel for severe coastal and industrial environments. **DURAKOTE®** Ultra-Coastal is supported by a 15 year rainwater product warranty on Gutter, Fascia & Downpipe. Protect your home with materials that are aesthetically designed and built to last in corrosive environments.

☒ **ULTRA-COASTAL** 100m - 200m from breaking surf.



SEVERE COASTAL

DURAKOTE® Ultra-Coastal Steel is recommended in areas which exhibit frequently the smell of salt or salt spray in the air. These conditions are found approximately within 100 to 200 metres from breaking surf.

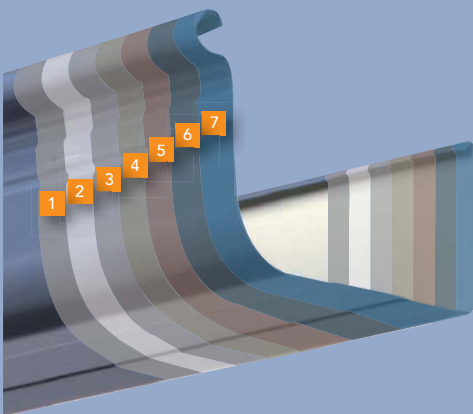
☒ **ULTRA-COASTAL** 100m - 200m from severe source of industrial emissions.



SEVERE INDUSTRIAL

DURAKOTE® Ultra-Coastal Steel is recommended in areas which exhibit frequently the smell of industrial chemicals. These areas are found approximately 100 to 200 metres from the source of severe industrial corrosive emissions.

DURAKOTE® ULTRA-COASTAL SUBSTRATE



- 1** Backing Coat (Nominal 10µm)
- 2** Corrosion Resistant Primer
- 3** Corrosion Resistant Coating
- 4** **AluZinc (Aluminium Zinc Alloy Coated Steel AZ200)**
- 5** Corrosion Resistant Coating
- 6** Corrosion Resistant Primer (Nominal 5µm both sides)
- 7** Finish Coat (Nominal 20µm)



PREMIUM PRODUCTS







PRODUCT RANGE

Ace Gutters Premium Products are available in our three most popular gutter profiles Ace Quad, Half Round & Roundline. Other products available include Steel Fascia, Barge Soaker and 90mm Downpipe.

PREMIUM ACCESSORIES

To compliment the premium product range Ace Gutters have produced a range of Premium Accessories. These accessories are made from zinc diecast which are conversion coated with chromate, chemically cleaned and then primed using Interpon MetaPrep™ Gold, a powder coating treatment designed as a barrier primer and surfacer for chemical and salt spray resistance. Powdered paint is applied as a top coat which is then oven baked onto the product resulting in a quality finish that ensures maximum durability in severe coastal and industrial environments.

PRODUCT AVAILABILITY CHART

PRODUCT	DURAKOTE® ULTRA-COASTAL STEEL
Ace Quad	
Half Round	
Roundline	
Steel Fascia	
Barge Soaker	
90mm Downpipe	

PREMIUM PRODUCTS COLOUR CHART



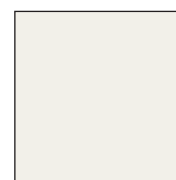
SLATE GREY



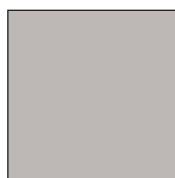
MONOLITH



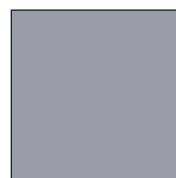
WALLAROO



OFF WHITE




BIRCH



ARMOUR GREY

N.B These are approximate printed colours.

PREMIUM PRODUCTS




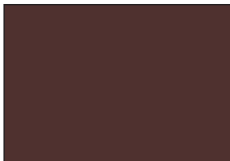
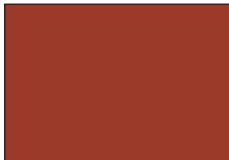

QUAD					
					
	EXTERNAL 90° ANGLE	INTERNAL 90° ANGLE	EXTERNAL 45° ANGLE	INTERNAL 45° ANGLE	STOP END
HALF ROUND					
					
	EXTERNAL 90° ANGLE	INTERNAL 90° ANGLE	EXTERNAL 45° ANGLE	INTERNAL 45° ANGLE	STOP END
ROUNDLINE					
					
	EXTERNAL 90° ANGLE	INTERNAL 90° ANGLE	EXTERNAL 45° ANGLE	INTERNAL 45° ANGLE	STOP END
STEEL FASCIA			BARGE SOAKER		
					
90MM DOWNPIPE					
					
	82° BEND OFFSET	45° BEND OFFSET	17° BEND OFFSET	ASTRAGAL	90MM NOZZLE
BRACKETS & CLIPS					
					
HALF ROUND EXTERNAL BRACKET	ROUNDLINE OVERSTRAP BRACKET PAINTED	TIMBER SUSPENSION CLIP PAINTED	METAL SUSPENSION CLIP PAINTED	BARGE RAFTER BRACKET PAINTED	

Ace Gutters have all the accessories available in Ace Quad, Half Round, Roundline, Steel Fascia, Barge Soaker and 90mm Downpipe.






DURAKOTE® Ultra-Coastal Gutter, Downpipe & Fascia are supported by a 15 year warranty.

ACE COLOUR RANGE

ACE EXCLUSIVE COLOURS

HIGH GLOSS				
	HUNTER RED	WHITE	FEDERATION GREEN	BROWN
LOW GLOSS				
		TUSCAN RED	RIVERGUM	

ACE CLASSIC COLOURS

HIGH GLOSS/LOW GLOSS				
	HERITAGE RED	SMOOTH CREAM	MERINO	JASMIN BROWN
				
		SLATE GREY	IRON GREY	

ACE STYLISH COLOURS

LOW GLOSS ONLY				
	TERRITORY	COVENTRY	DUSK	OFF WHITE
				
	BIRCH	GULL GREY	ARMOUR GREY	GULF
				
	MANTEAL	MIST GREEN	CAULFIELD GREEN	MOUNTAIN BLUE
				
	BASAL	WALLAROO	MONOLITH	EBONY

N.B These are approximate printed colours. For accuracy, we recommend checking the chosen colour against an actual sample of the product before purchasing.

ACE PLUMBING SUPPLIES

TRADE & PUBLIC

We also have a self plumbing service store in NSW with a range of products to complete your bathroom, laundry and kitchen including stainless steel sinks, laundry tubs, basin and vanity units, Caroma toilet suites, Dux, Rheem and Rinnai Instantaneous Water heaters, fashion tapware, mixers, Euro Appliances - Ovens, Cook tops, Range hoods, Microwave and Dishwashers.

Ace Gutters is a valued Plumbtec Member aiming to be your one-stop bathroom, kitchen and plumbing supplies shop.



EXCEL® TAPWARE COLLECTION

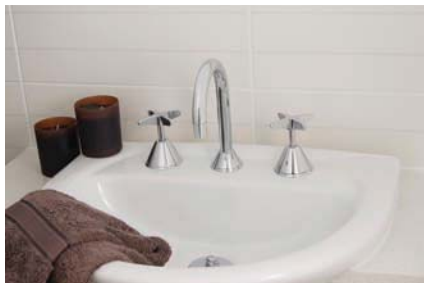
WIDE RANGE AVAILABLE

Ace Gutters Plumbing Division has designed and produced its own quality decorative tapware and bathroom accessories – The EXCEL® Tapware Collection. This range of tapware and bathroom accessories will enhance any project from your domestic home package to architecturally designed commercial estates.



The EXCEL® Tapware Collection range includes EXCEL® Project Tapware, EXCEL® MKII Mixers, EXCEL Plus® Lever Tapware, EXCEL Plus® Deluxe Tapware & Bathroom Accessories, EXCEL Executive® Tapware & Bathroom Accessories and EXCEL® Elite Tapware and Accessories.

A superior and quality endorsed product the EXCEL® Tapware Collection is manufactured to watermark licence # WMKA21061 and conforms to AS3718 performance & AS3662-AS/NZS 6400:2003 water saving.



OUR COMMITMENT TO CUSTOMER SERVICE



WE ARE FULLY COMMITTED TO MEETING THE NEEDS OF OUR CUSTOMERS BY PROVIDING QUALITY PRODUCTS, RELIABLE SERVICE AND VALUE FOR MONEY.

At Ace Gutters we value:

HONESTY AND INTEGRITY:

Being ethical in our relationship with customers, suppliers and staff.

MUTUAL RESPECT:

Building solid working relationships through trust, teamwork and faith in each other's ability.

ACCEPTANCE OF CHANGE:

The ability to adapt and evolve with the changing market place through product innovation, manufacturing techniques and technological advancements.

For over 60 years Ace Gutters has maintained a reputation as a manufacturer of the highest quality rainwater goods, offering complete systems of guttering and drainage. We are a Plumbtec member and have a large self-service site and a complete range of bathroom, kitchen and plumbing supplies. We have branches in Sydney and Melbourne and can supply to the Eastern States.

NSW

69 Boundary Rd
Mortdale NSW 2223
Phone: (02) 9584 4777
Gutter Fax: (02) 9584 4799
Email: sales@acegutters.com.au

VICTORIA

12-14 Industrial Drive
Braeside VIC 3195
Phone: (03) 9586 4888
Gutter Fax: (03) 9586 4877
Email: acevic@acegutters.com.au

NOWRA

Lot 24 10 Cumberland Ave
South Nowra NSW 2541
Ph: 02 4428 7111
Fax: 02 4428 7199
Email: nowrasales@acegutters.com.au

Newcastle Area

Phone: (02) 4948 6611
(02) 4325 5200
Fax: (02) 4948 9543

Canberra Area

Phone: (02) 6140 4925

WEBSITE:

WWW.ACEGUTTERS.COM.AU

Disclaimer: While Ace Gutters has taken all reasonable care in preparing this brochure, Ace Gutters takes no responsibility for loss resulting from relying on its contents. Customers should make their own enquiries as to whether any products described in this brochure are suitable for their intended use.

Information in this brochure may change without notice.